# Heating Elements & Temperature Sensors in General



© 2020 CHENG TAY HEATER & INSTRUMENT CO., LTD. (REV. 2)









than heaters

#### **TABLE OF CONTENTS**

COMPANY PROFILE	2
TUBULAR HEATER & ASSEMBLIES	3
BASIC CONSTRUCTION OF TUBULAR HEATER	3
HEATER FOR MANIFOLD SYSTEM	6
IMMERSION HEATERS	7
CUSTOM MADE OF CIRCULATION HEATERS	11
CUSTOM MADE OF DUCT HEATERS	12
MICRO HEATERS	13
BASIC CONSTRUCTION OF MICRO HEATERS	14
SHEATH SELECTION & OPTIONAL THERMOCOUPLE TYPES	15
CONNECTION TYPE FOR MICRO HEATERS	16
CONNECTION TYPE FOR MINITURE MICRO HEATERS	17
LEAD ORIENTATION	18
CARTRIDGE HEATERS	21
BASIC CONSTRUCTION OF CARTRIDGE HEATER	22
AIR HEATERS	26
BASIC CONSTRUCTION OF AIR HEATER	26
CONTROLLER FOR AIR HEATER	27
GAS HEATER	30
HOT AIR GENERATOR	32
CONNECTING LEAD WIRE	40
HIGH TEMPERATURE WIRES	40
ULTRA-HIGH-TEMPERATURE RING TERMINALS	41
RADIANT HEATERS	42
FLEXIBLE HEATERS	55
PIPE HEATING	56
THERMOCOUPLES	57
JUNCTION STYLES	59
MINERAL INSULATED SHEATH TYPE	59
TC WAFER	67
PAPERLESS RECORDER	69
PAPERLESS RECORDER OPTIONAL BOX	70
TERMS AND CONDITIONS	71
CONTACT INFORMATION	75

正泰電熱股份有限公司 SINCE 1971
CHENG TAY HEATER & INSTRUMENT CO., LTD.

Reacers

**COMPANY PROFILE** 

Established in 1971, CHENG TAY HEATER & INSTRUMENT CO., LTD. as known as "CT HEATERS" has been in the business of developing and introducing the latest

machinery while pioneering new electrical heating techniques and comprehensive

thermocouple design. We have the engineering and manufacturing capabilities to

be or define world-class quality. Therefore, made us the only specialists in Taiwan

that can supply tailor-made or prototype heating elements for the entire scientific

and industrial spectrum. Our years of experience have enabled us to even help our

clients to solve their own machinery problems or improving its performance.

For over 49 years, CT HEATERS has stood for quality, flexibility and innovation. Our

clients come to us with the knowledge that whatever their heating needs are, we

have the solution for them.

We are committed to continually building our reputation, knowledge and respond

quickly to the world's changing needs. Our business approach is to meet our

client's needs and to offer a competitive price.

From a single item to a large scale project, we can supply all your heater and

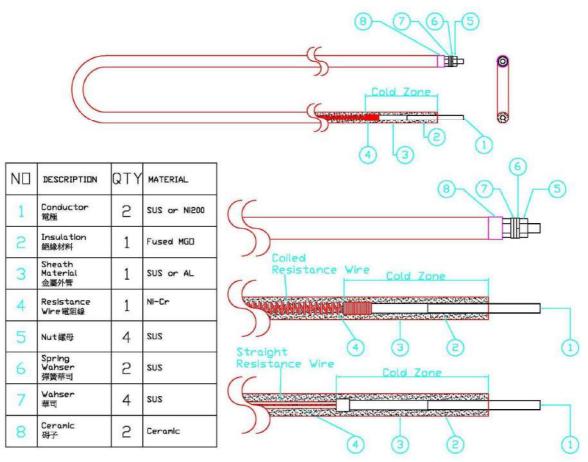
thermocouple needs. All inquiries are welcome.

2 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.



#### **UBULAR HEATER & ASSEMBLIES**

# **BASIC CONSTRUCTION OF TUBULAR HEATER**



Tubular heater is one of the most versatile electric heating sources available on the market.

Distributed Wattage available, please contact CT HEATERS representative for more information!

# **DIMENSION OF SHEATH SELECTIONS**

Sheath Diameter (mm)	Maximum Voltage*
Ф1	24
Ф1.5	120
Ф1.6	120
Ф2.4	120
Ф3.2	240
Ф4	240
Ф4.8	240
Ф5.4	380

# 》正泰電熱股份有限公司 SINCE 1971

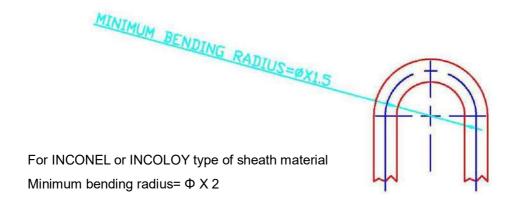
	股份有限公司 since 1971 R & INSTRUMENT CO., LTD.  380 440	
Ф6.7	380	reate
Ф8	440	25
Ф10.8	440	•
Ф13.5	440	
Standard Resistance/Wattage Tolerance ±10%	*In some applications higher values may be possible	
Tubular can run on both AC and DC, 50 or 60Hz		

# **MATERIAL OF SHEATH SELECTIONS**

SUS304, SUS304L, SUS316, SUS316L, SUS321, INCONEL600, INCONEL601, INCOLOY800, INCOLOY825, BRASS, COPPER, TITANIUM, ALUMINUM

Power: 100V and up, selection of wattage from 50W to 10kW.

# **BENDING FORMATIONS**

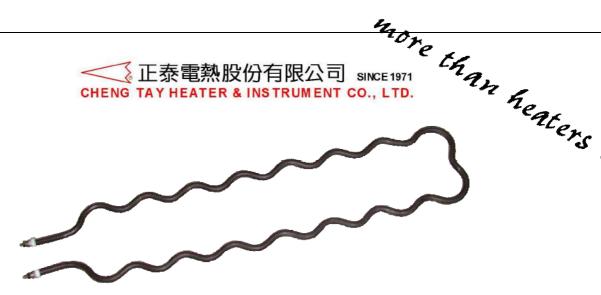


For other geometrical formations, please consult your CT HEATERS representative.



The picture above is an example of our bending ability

We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.



The pictures above is an example of our bending ability

#### **APPLICATIONS**

- Gases
- Liquids
- Air

- Radiant surface heating
- **Contact surface heating**
- Molten materials
- And more.....

 $(\epsilon)$ 

#### **PRECAUTIONS**

- Tubular heating elements are hygroscopic in nature due to Mgo contents. If kept unused for longer period, there is moisture deposition on the terminals. Therefore CT HEATERS recommend you to de-moisture the heaters prior to installation by heating them at 90~120°C in an oven for at least 2 hours or use controllers with soft start function. This will help evaporate any moisture present inside.
- When you are using tubular heating elements, please have at least one or more thermocouple ready and please connect them correctly. Each tubular heater should have thermocouple contact with heater, and do not let temperature of heater surface exceed 650°C.
- Adapter area (cold zone) should be kept under 260°C
- Stabilized voltage supply increases the life of the heater as well as increases the wattage output. Grounding connection is must at all the time (green color coded wire).
- Unheated zone once bent should not be re-bent or de-coiled. This will lead to breakage. Sharp edges along the lead wire path areas should be protected from combustible gases & liquid to avoid short-circuits.

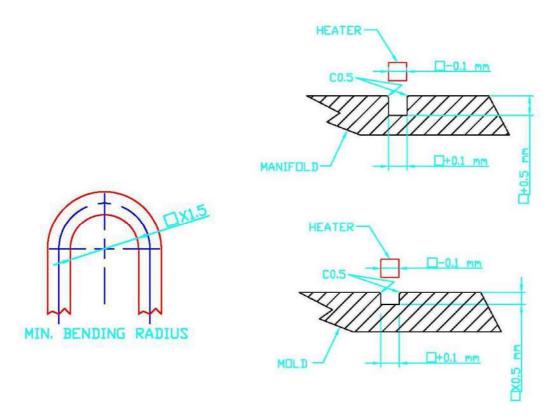
# HEATER FOR MANIFOLD SYSTEMS TUBULAR HEATER

More than heaters



Tubular Heater Q6X6, Q7X7, and Q9.5X9.5, Ф8, Ф10.8,

INSTALLATION- for our bending service, please provide the manifold(s) or mold plate(s). The detail of groove as the following



For INCONEL or INCOLOY type of sheath material

Minimum bending radius=  $\ \square\$ X 2

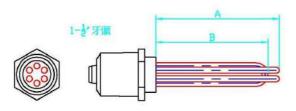
<sup>6</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.



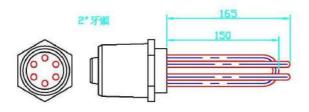
**Immersion Heaters** 

**Screw Plug type** 

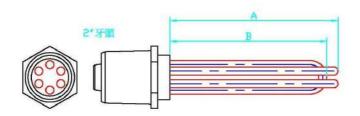
Screw plug immersion heaters are ideal for direct immersion heating of liquids, therefore, all types of oils and heat transfer solutions.



	A	В
3.0kW	165 mm	150 mm
3.0kW	235X2	
4.0kW	268X2	



3 kW



	A	В
4.5kW	225 mm	210 mm
6.0kW	275 mm	255 mm
7.5kW	310 mm	290 mm
9.0kW	370 mm	345 mm
12kW	480 mm	460 mm
15kW	588 mm	573 mm

以上長度數據僅供參考,正確長度請以實際成品爲主

Screw Plug Orientation: horizontal mounting

# **APPLICATIONS**

- Paraffin
- Caustic solutions
- Hydraulic oil, crude, asphalt
- Chemical baths
- Lubricating oils at API specified watt densities
- Anti-freeze (glycol) solutions
- Air and gas flow

- Industrial water rinse tanks
- Water:

Clean, De-ionized, Potable, De-mineralized, Process

- Vapor degreasers
- And more.....

 $\epsilon$ 

# Flange Type

than heaters CT HEATERS flange heaters are easy to install and maintain. Designed for heating liquids and gases in tanks and pressure vessels, flange immersion heaters are ideal for applications requiring higher kilowatts





PP Flange Immersion Heater (for chemical tank or bath)

Flange Immersion Heater Orientation: horizontal mounting ANSI flanges from 3", 4", 5", 6", 8", 10", 12", 14"

We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.



than heaters

- Terminal enclosures and stand-off enclosures are optional.
- Thermosatats and thermocouples are optional.
- Also available for square flange immersion heaters

#### **APPLICATIONS**

- Paraffin
- **Caustic solutions**
- Hydraulic oil, crude, asphalt
- **Chemical baths**
- **Lubricating oils at API** specified watt densities
- Anti-freeze (glycol) solutions
- Air and gas flow

- Industrial water rinse tanks
- Water: Clean, De-ionized, Potable, De-mineralized, Process
- Vapor degreasers
- **Boiler equipment**
- **Process air equipment**
- And more.....

 $\epsilon$ 

# Over the Side Type

hore than heaters To provide portability, easy installation and quick removal. Thus, "Inserted from the top" heater slide easily into tanks, with the heated portion immersed along the side or at the bottom.



For insert from the top of chemical tank application

# **APPLICATIONS**

- **Paraffin**
- Salts
- Storage tanks
- Water heating
- **Caustic solutions**

- Freeze protection
- Viscous oils
- **Solvents**
- **Degreasing tanks**
- And more.....



<sup>1()</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

**Custom Made of Circulation Heaters** 

than heaters CT HEATERS can meet just about all of your circulation heater assembly needs with Custom-Made units. Custom-Made units can be made from a wide range of heating element sheath materials, wattages, vessel sizes and materials, pressure ratings, terminal enclosures and controllers.



ANSI flanges from 3", 4", 5", 6", 8", 10", 12", 14"

# **APPLICATIONS**

- Earth moving equipment
- Lightweight oils
- Stand by generators
- Peek power trimming generators
- Water heaters
- And more.....



# **Custom Made of Duct Heaters**

hore than heaters Duct heaters are easily adapted to many of non-pressurized, air-heating system. CT HEATERS can meet just about all of your duct heater assembly needs with Custom-Made units. Custom-Made units can be made from a wide range of heating element sheath materials, wattages and materials, terminal enclosures and controllers. Duct heaters are easily installed in applications requiring a wide ranged of temperature vs. air flow combination.

#### **APPLICATIONS**

- **Paint Drying**
- **Furnaces**
- **Drying ovens**
- Reheating

- **Autoclaves**
- Load banks
- **HVAC**
- Heat treating
- And more.....

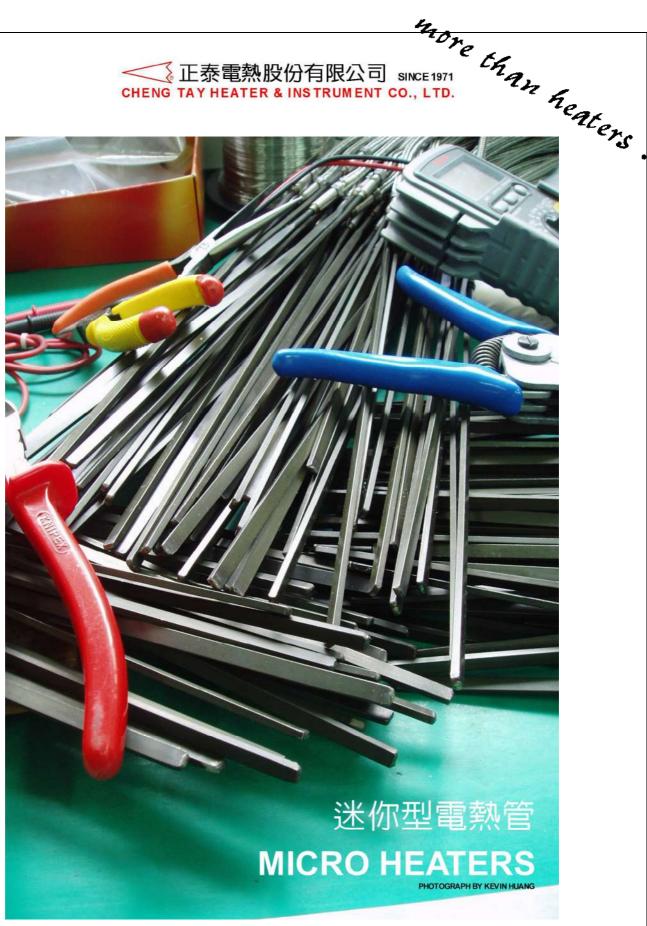


# **PRECAUTIONS**

- Tubular heating element products are hygroscopic in nature due to Mgo contents. If kept unused for longer period, there is moisture deposition on the terminals. Therefore CT HEATERS recommend you to de-moisture the heaters prior to installation by heating them at 90~120°C in an oven for at least 2 hours or use controllers with soft start function. This will help evaporate any moisture present inside.
- When you are using tubular heating element products, please have at least one or more thermocouple ready and please connect them correctly. Each tubular heater should have thermocouple contact with heater, and do not let temperature of heater surface exceed 650°C.
- Adapter area (cold zone) should be kept under 260°C
- Stabilized voltage supply increases the life of the heater as well as increases the wattage output. Grounding connection is must at all the time (green color coded wire).
- Unheated zone once bent should not be re-bent or de-coiled. lead to breakage. Sharp edges along the lead wire path areas should be protected from combustible gases & liquid to avoid short-circuits.

<sup>12</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

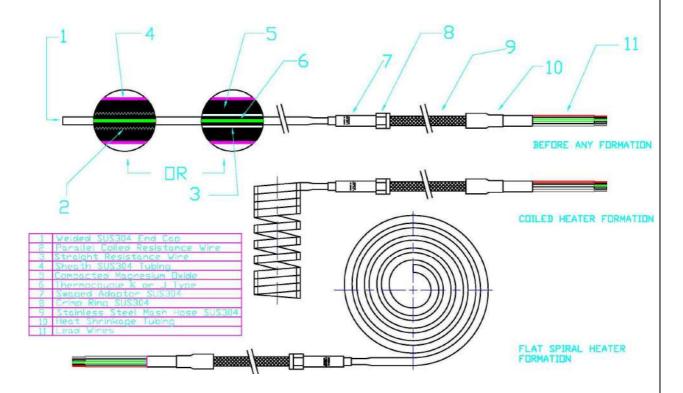
○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.





#### **MICRO HEATERS**

# BASIC CONSTRUCTION OF MICRO HEATER



The most versatile CT HEATERS micro heater can be formed to a variety of shape as dictated by its many applications. Micro heaters are small in diameter, excellent performance units, fully annealed and most readily bent to your desired configuration. No matter what the application it is, the CT HEATERS micro heater can be shaped to fit your ideas.

# **APPLICATIONS**

- Heating in a vacuum environment
- Restaurant and food processing
- Hot metal forming dies and punches
- Air heating
- Textile manufacturing

- Semiconductor manufacturing and wafer processing
- Sealing and cutting bars
- Plastic injection molding nozzles
- Medical, analytical and scientific instruments
- And more.....



<sup>14</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

**SHEATH SELECTION** 

SQUARE TUBING	FLAT TUBING	TUBULAR TUBING
Sheath Diameter (mm)	Sheath Diameter (mm)	Sheath Diameter (mm)
Q3X3	F1.8X1.4	Ф1.0
Q3.2X3.2	F2.3X1.3	Ф1.4
Q3.7X3.7	F2.2X4	Ф1.6
Q3.8X3.8	F2.2X4.2	Ф1.8
Q4.8X4.8	F2.5X5	Ф2.4
Q6X6	F3X7.5	Ф2.8
Q7X7	F3.5X6.5	Ф3.2
Q9.5X9.5	F4.5X7.8	Ф4
	F4X8.8	Ф4.8
	F5.5X9	Ф5.4
	F5X9.8	
	F6X15	
	F7X13	

Power: 60V and up, selection of wattage from 195W to 2kW.

# **OPTIONAL THERMOCOUPLE TYPES**

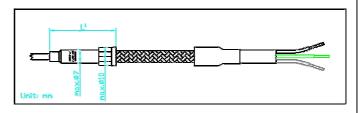
ANSI	CONDUCTOR CHARACTERISTICS		TEMPERATI	JRE RANGE
CODE	POSITIVE + NEGATIVE -		$^{\circ}\!\mathbb{C}$	°F
	IRON	CONSTANTAN		
J	MAGNETIC	NON-MAGNETIC	-20 TO 760	0 TO 1400
	WHITE	RED		
	CHROMEL®	ALUMEL <sup>®</sup>		
K	NON-MAGNETIC	MAGNETIC	-20 TO 1260	0 TO 2300
	YELLOW	RED		

ALUMEL® and CHROMEL® are registered trademarks of the Hoskins Manufacturing Company

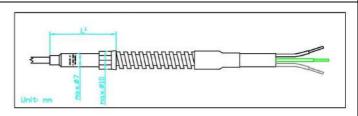


# CONNECTION TYPE FOR MICRO HEATER

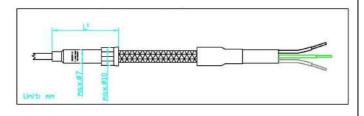
- PFA<sup>2</sup> insulated nickel leads, stranded (standard)<sup>3</sup>
- with grounding wire<sup>4</sup>
- If the wattage of heater is  $\geq 1000W$ , then the size of bushing will be Φ8.5±0.2mm or larger (applied to all)
- PFA<sup>2</sup> insulated nickel leads, stranded (standard)<sup>3</sup> with SUS braided metal sleeving<sup>5</sup>
- with grounding wire<sup>4</sup>



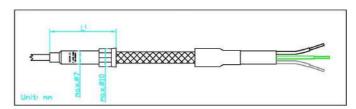
- PFA<sup>2</sup> insulated nickel leads, stranded (standard)<sup>3</sup> with SUS flexible metal sleeving
- with grounding wire<sup>4</sup>



- PFA<sup>2</sup> insulated nickel leads, stranded (standard)<sup>3</sup> with glass silk insulated protective sleeving<sup>6</sup>
- with grounding wire<sup>4</sup>



- PFA<sup>2</sup> insulated nickel leads, stranded (standard)<sup>3</sup> with fiberglass insulated protective sleeving<sup>7</sup>
- with grounding wire<sup>4</sup>

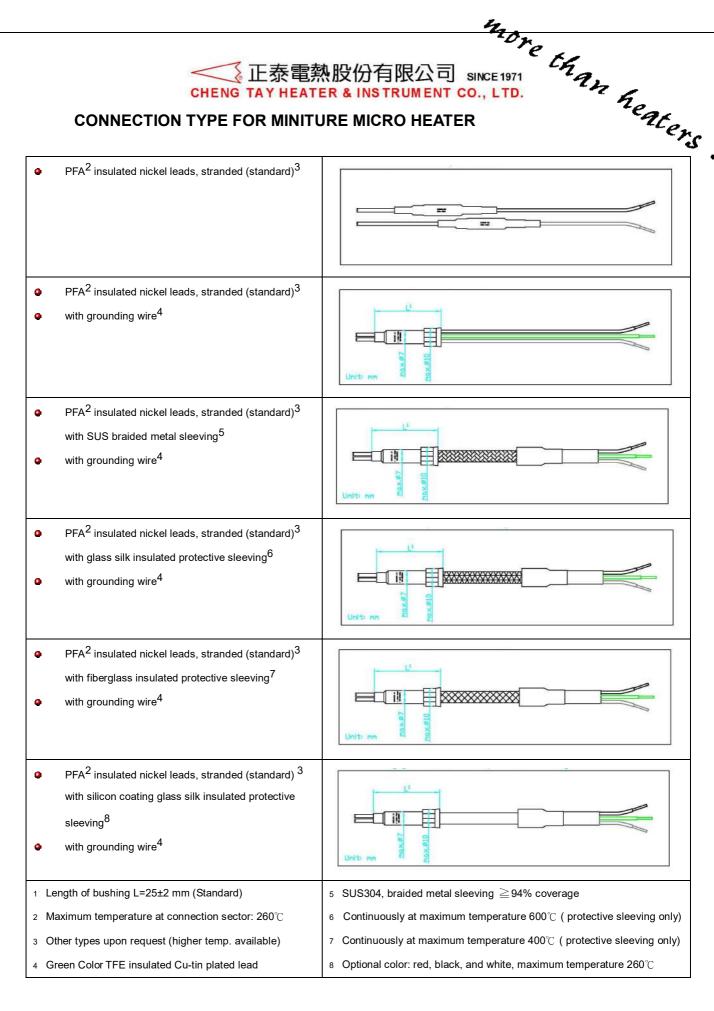


- PFA<sup>2</sup> insulated nickel leads, stranded (standard) <sup>3</sup> with silicon coating glass silk insulated protective sleeving<sup>8</sup>
- with grounding wire<sup>4</sup>

- 1 Length of bushing L=35±2 mm (Standard) or 45±2 mm
- 2 Maximum temperature at connection sector: 260°C
- 3 Other types upon request (higher temp. available)
- 4 Green Color TFE insulated Cu-tin plated lead
- 5 SUS304, braided metal sleeving ≥94% coverage
- 6 Continuously at maximum temperature 600℃ ( protective sleeving only)
- 7 Continuously at maximum temperature 400°C (protective sleeving only)
- 8 Optional color: red, black, and white, maximum temperature 260°C

○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

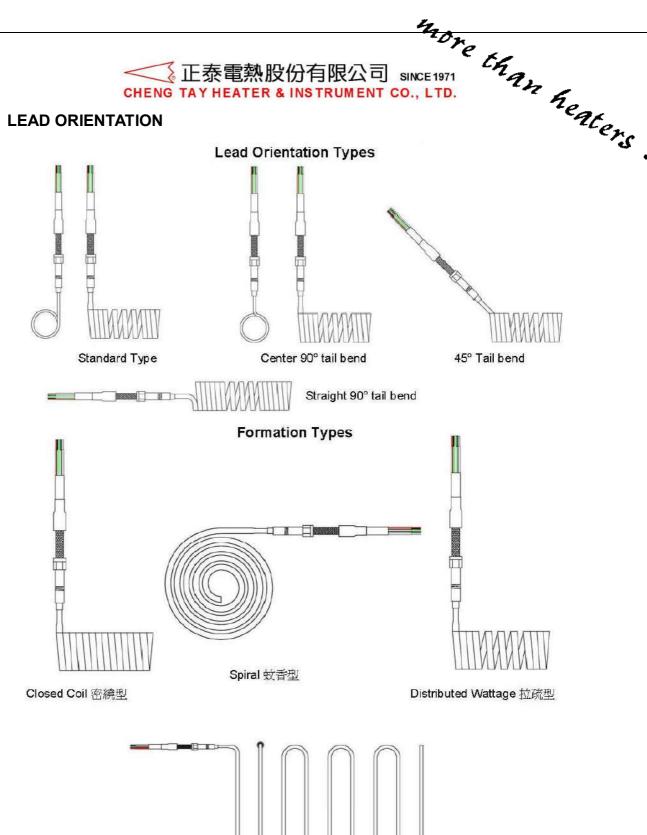
**CONNECTION TYPE FOR MINITURE MICRO HEATER** 





CHENG TAY HEATER & INSTRUMENT CO., LTD.

# **LEAD ORIENTATION**



For other geometrical formations, please consult your CT HEATERS representative.

CE

Sinuated 營營曲曲型

18 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

#### How to order

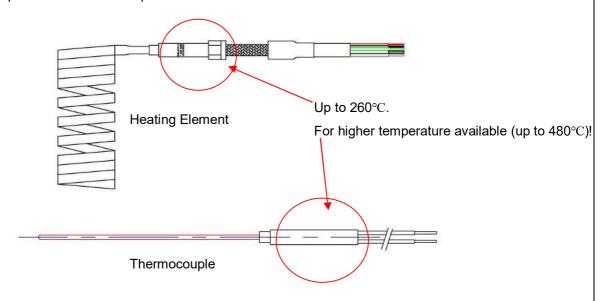
To order your Micro Heater, please specify:

- Volts, Watts
- Straight length or coiled (if coiled please specify inside diameter, coil width and lead orientation.)
- Lead wire length (Standard lengths 1000 mm will be supplied if not otherwise specified.)
- Lead CONNECTION TYPE FOR MICRO HEATER or MINITURE MICRO HEATER

  (Standard length PFA insulated nickel leads will be furnished if not otherwise specified.)

#### **PRECAUTIONS**

- Micro Heaters are hygroscopic in nature due to MgO contents. If kept unused for longer period, there is moisture deposition on the terminals. Therefore CT HEATERS recommend you to de-moisture the heaters prior to installation by heating them at 90~120°C in an oven for at least 2 hours or use controllers with soft start function. This will help evaporate any moisture present inside.
- 2. Adapter area should be kept under 260°C



- 3. Stabilized voltage supply increases the life of the heater as well as increases the wattage output. Grounding connection is must at all the time (green color coded wire).
- 4. Unheated zone once bent should not be re-bent or de-coiled. This will lead to breakage. Sharp edges along the lead wire path areas should be protected from combustible gases & liquid to avoid short-circuits.

**INSTALLATION** 

 Due to high watt densities per cm/sq, COIL & CAST-IN HEATERS are requiring precise temperature controllers. CT HEATERS strongly recommends to using good quality soft start Hot Runner controllers.

2. While installing Micro Heaters on to the nozzle, they should be tight fit for even heat transfer. There should not be air gaps between the heater and the nozzle. Never open the ID of the heater by twisting as it will not fit tight which leads to premature heater failure.

○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

NCE 1971
., LTD.

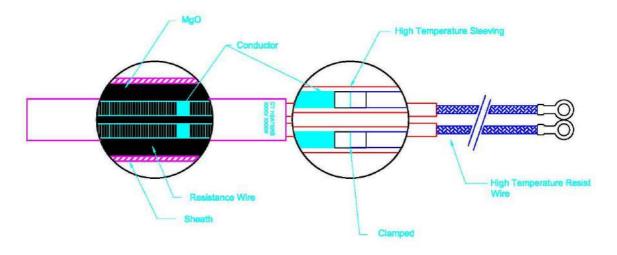
Realers

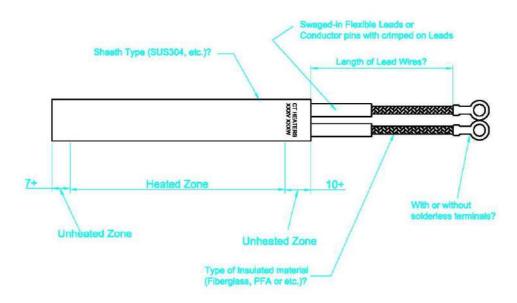




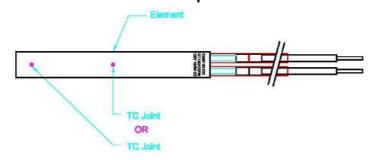
**CARTRIDEG HEATERS** 

# **BASIC CONSTRUCTION OF CARTRIDGE HEATER**





# Optional Internal Thermocouple available



22 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

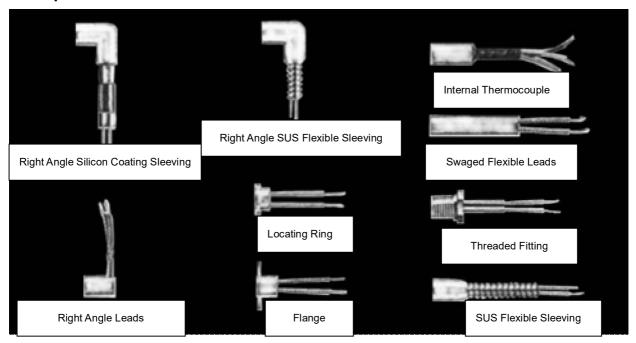
Meaters

# **Internal Thermocouple**

			<b>4</b> .			
nal Th		電熱股份有限公司		n heate.		
	Thermocouple Type					
ANSI Code	Positive +	Negative -	Temp. Range ℃	•		
J	Iron (magnetic)	Constantan (Silver color)	-60 to 370			
K	K Chromel ® (non-magnetic) Alumel ® (magnetic) -20 to 1260					
ALUN	ALUMEL <sup>®</sup> and CHROMEL <sup>®</sup> are registered trademarks of the Hoskins Manufacturing Company					

For other thermocouple types, please consult your CT HEATERS representative.

# Optional leads available



# **Centerless Grinding**

Centerless grinding can be used to finish precision diameters, therefore, permitting closer heater-to-part fit and higher watt densities. CT HEATERS's rule of thumb is if length of heater is  $\leq 100$  mm, then the tolerance will be +0,  $-0.03 \sim -0.04$  mm, if the length of heater is > 100 mm, then the tolerance will be +0,  $-0.05 \sim -0.10$  mm.

# **Distributed Wattage available**

Distributed wattage varies the watt density along the length of the heater. This construction technique is used to compensate for heat losses along the edges of heated parts. To order, please specify distributed wattage and give the length and wattage for each section.

#### How to order

# To order your Cartridge Heater, please specify:

- Volts, Watts, ODΦ of your actual insertion holes (tolerance of insertion holes: if the overall length of element is  $\leq$  100, then the OD $\Phi$  of element will be +0, -0.03~0.04mm. if the overall length of element is >100, then the OD $\Phi$  of element will be +0, -0.05 $\sim$ 0.1mm
- Overall length of element (excluded the lead wires), length of heated zone
- Lead wire length (Standard lengths 300 mm will be supplied if not otherwise specified.) and lead orientation
- Internal thermocouple available upon request

# **APPLICATIONS**

- Fluid heating
- Molds
- **Dies**

- Sealings
- **Platens**
- **Hot Plates**
- And more.....



Our latest version of 90 deg. lead w/ braided SUS304 cartridge heater.

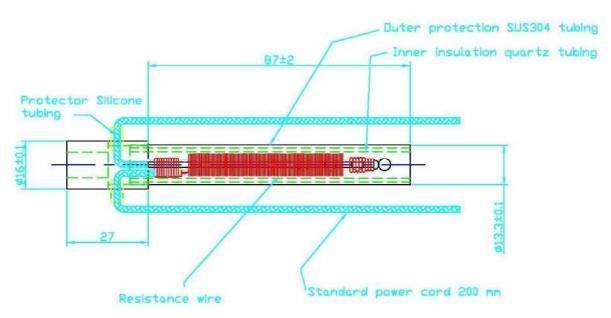
# **PRECAUTIONS**

- Cartridge heaters are hygroscopic in nature due to Mgo contents. If kept unused for longer period, there is moisture deposition on the terminals. Therefore CT HEATERS recommend you to de-moisture the heaters prior to installation by heating them at 90~120°C in an oven for at least 2 hours or use controllers with soft start function. This will help evaporate any moisture present inside.
- When you are using cartridge heating elements, please have at least one or more thermocouple ready and please connect them correctly. Each cartridge heater should have thermocouple contact with heater, and do not let temperature of heater surface exceed 650°C.
- Adapter area (cold zone) should be kept under 260°C
- Stabilized voltage supply increases the life of the heater as well as increases the wattage output. Grounding connection is must at all the time (green color coded wire).
- Unheated zone once bent should not be re-bent or de-coiled. This will lead to breakage. Sharp edges along the lead wire path areas should be protected from combustible gases & liquid to avoid short-circuits.

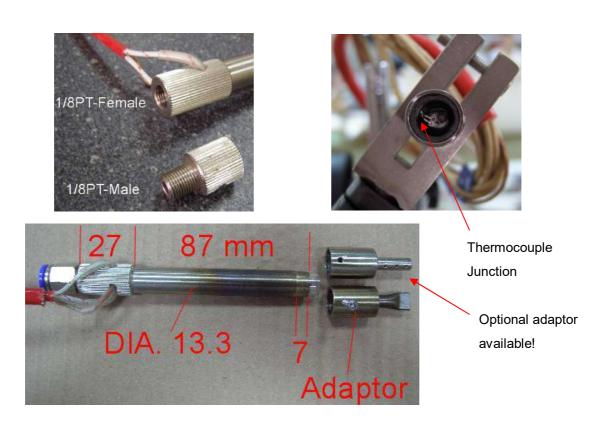


**AIR HEATERS** 

# **BASIC CONSTRUCTION OF AIR HEATER**



**The resistance wire** inside the air heater is star wound formation. This formation is used to moving air. The offset coils increase/induce turbulent flow. This allows the flowing air to have better contact with the heater surface, resulting in a more efficient heat transfer.



<sup>26</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

More than heaters

CHENG TAY HEATER & INSTRUMENT CO., LTD.

# **Controller for Air Heater**

Controller casing: W300XH200XD180 mm

Clean Air Supply IN

Power IN



Temperature Control PID

Heater switch

SSVR dial

Temperature Control PID For over heat protection (On some model only)



Air pressure gage 1

Air flowmeter

Air pressure gage 2



Clean Air Supply OUT

Power Out

We manufacture products according to drawings which serve as contractual documents. We are not 27 responsible for damage resulting from inappropriate installation or use of our product.

**Testing Data** 

# than heaters

# Air Heater Testing on 110V 350W

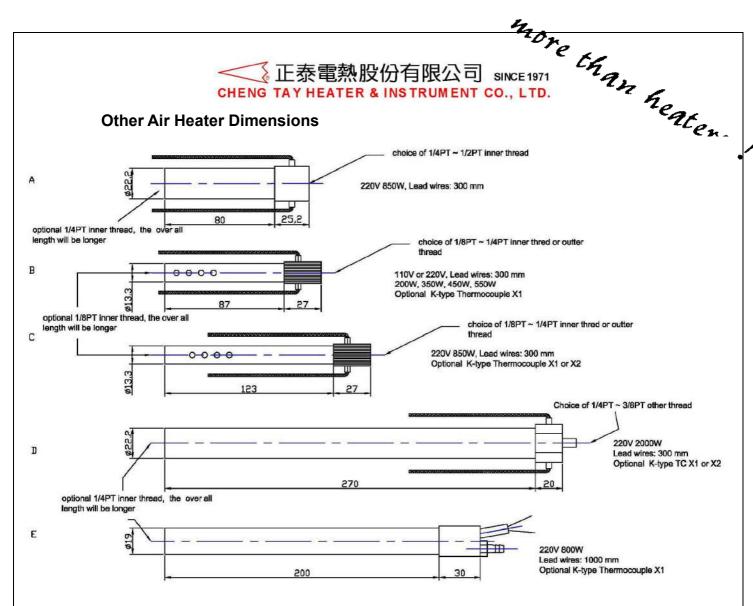
Air Flance (I feetin)	Air Pressure (kg/c m²)				
Air Flow (I/min)	0.1	0.2	0.3	0.4	0.5
10	660±10℃	550±15℃	560±15℃	580±10℃	590±10℃
15	630±10℃	515±15℃	515±15℃	540±10℃	540±10℃
20	N/A	415±15℃	435±15℃	435±15℃	460±10℃
25	N/A	470±10℃	370±10℃	370±10℃	440±10℃
30	N/A	N/A	390±10℃	310±10℃	405±10℃
35	N/A	N/A	N/A	250±10℃	335±10℃
40	N/A	N/A	N/A	N/A	300±10℃

Air inlet tube used : Φ6 mm



正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

#### Other Air Heater Dimensions



#### **SPECIAL CAUTIONS**

- ♠ The air flow MUST be given PRIOR to activation of the heater, and MUST be stopped AFTER cutting electricity (minimum 20 minutes of cooling time). This should be strictly monitored.
- Due to consideration shall be paid to keep the temperature at the heater tail under 200°C.
- Use an oil and water separator. The air/gas MUST be clean all the time.

No warranty shall attach to all consumable parts (including the heater element), therefore, you are requested to observe the above condition

A. 220V 850W, lead wires: 300 mm

B. 110V or 220V, lead wires: 300 mm, 200, 350, 450 and 550W, optional built-in thermocouple

C. 220V 850W, lead wires: 300 mm, optional built-in thermocouple D. 220V 2000W, lead wires: 300 mm, optional built-in thermocouple E. 220V 800W, lead wires: 1000 mm, optional built-in thermocouple



# **GAS HEATER**

# GAS HEATER-dual protection



GAS OUT

DIM:

DIA. 56X160 mm, gas in & out tubing DIA, 6.35 mm,

electric outlet 2M

Choice of:

210~230 V 120W (blue color code ends and blue label) or 90~120V 120VV (yellow color code ends and yellow

129.2

label) usage.

**AVG** 



Manual reset button

# 85°C thermostat(primary), 100°C thermostat (secondary-manual reset)

54.4

Flows 0.3 kg/c m², 20L/min

High ℃ Low °C  $\Delta T$  °C

74.8

Flows 0.4 kg/c m², 30L/min

AVG.	High ℃	Low °C	ΔT °C
	120.4	71.2	49.2

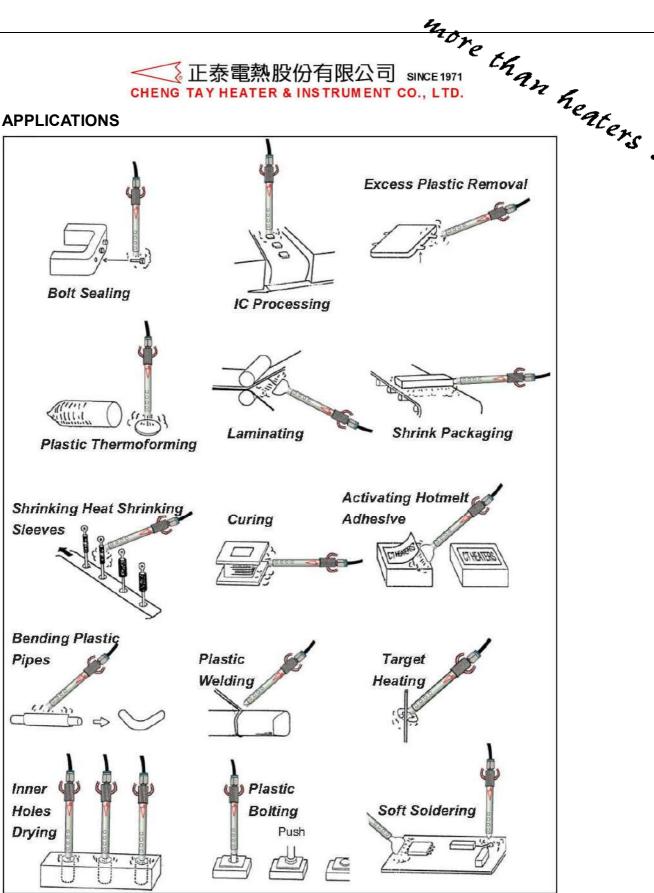
The GAS HEATER has built-in thermostat either 65°C or 85°C (primary-auto reset) and 100℃ (secondary-manual reset) thermostat button type. Therefore, the reaction time (sensitivity) of this thermostat is bluntness. Thus, adjust the gas flow accordingly depend on the application you are using.

<sup>30</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

正泰電熱股份有限公司 since 1971

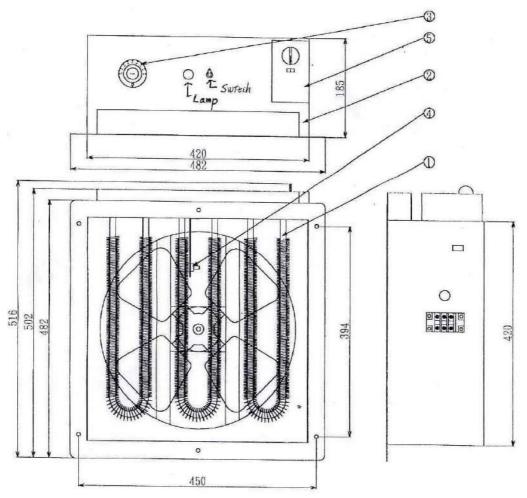
CHENG TAY HEATER & INSTRUMENT CO., LTD.

# **APPLICATIONS**



# HOT AIR GENERATOR

# Window type





1.	220V 3Ф 5kW
2.	Window mounting type
3.	EGO controller 30~110°C
4.	Over heated thermostat protection
5.	Volume switch
	Installation on to ceiling, wall or window

32 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

NCE 1971

NCE 1971

NCE 1971

Realers

# Stand alone type

PRODUCT: Muffler 6 kW

# Specification

1. Source: Turbo Blowers

Type: CX-75SH

Frequency: 50/60 Hz

Power: 0.4 Kw

Voltage: 200~230/380~400 V

Current: 1.8/1.0 A

Pressure(max): 130/150 mm H<sub>2</sub>O

Air Flow(max): 6/8 m<sup>3</sup>/min

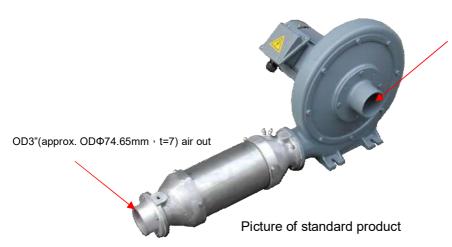
Out: 3"

Noise Level: 56/70 dB

Weight: 14 Kg

2. Heater: 6 Kw

3. Size: Approx. L 822 X W 318 X H 370 mm (include turbo blower)



ODΦ74.65mm  $^{,}$  t=4) no cover

for air intake.

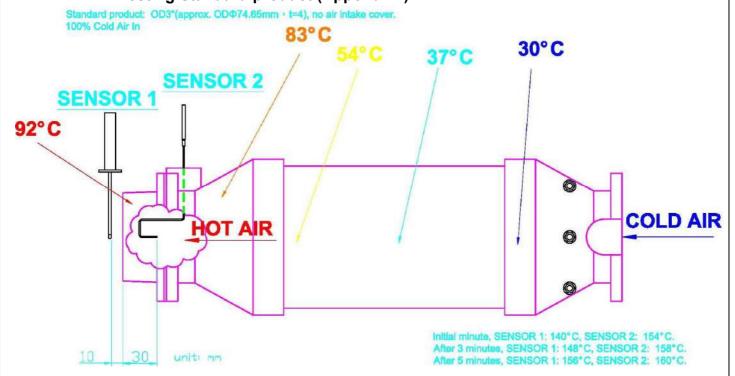
ODΦ100.6mm , t=4.2) include

cover for air intake.

CHENG TAY HEATER & INSTRUMENT CO., LTD.

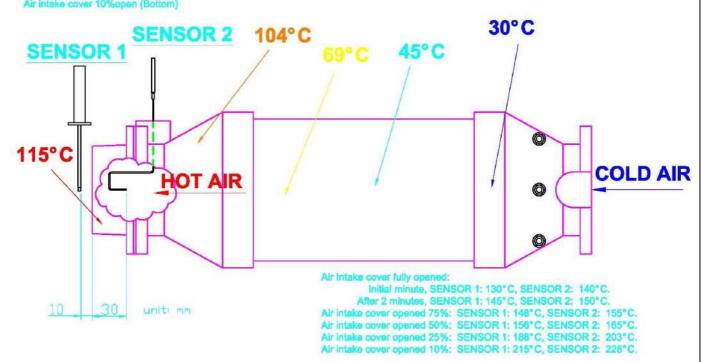
PRODUCT: Muffler 6 kW

# A. Testing Standard product (Appendix I)



# B. Testing optional 4" product (Appendix II)

※Optional: OD4"(approx. ODΦ100.6mm • t=4.2), air intake cover included. Air Intake cover 100%open (Top) Air intake cover 10%open (Bottom)

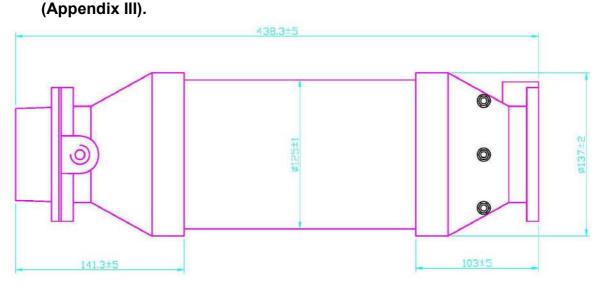


C. Dimension of Hot Air Generator, Muffler 6kW heater part only

CE 1971

LTD.

Pr part only



Attached CX-75SH Turbo Blower (NOT SHOWN) Blower Dim. 383L X 318W X 370H mm

\*\*HOT AIR GENERATOR 6KW HEATER ONLY\*\*

Muffler type 7.5kW and 12kW available upon request! Please consult your CT HEATERS representative.

# Stand alone type

PRODUCT: FIRE SNAIL 9 kW

Specification

1. Source: Turbo Blowers

Type: CX-75S

Frequency: 50/60 Hz

Power: 0.4 Kw

Voltage: 220 V (380V available)

Current: 2.5/1.8 A

Pressure(max): 130/150 mm H2O

Air Flow(max): 6/8 m<sup>3</sup>/min

Out: 3"

Noise Level: 56/70 dB

Weight: 17+ Kg

2. Heater: 6 kW+3 kW

3. Controller panel and heating unit are separately

4. Turbo blower "ON", then heater "ON"

5. Temperature control and over heated protection

6. Temperature control: button type setting (0~599°C);

Over heated control: dial type setting (0~600°C)

7. Dimension: approx. L 1178 X W 318 X H 531 mm (included turbo blower)



<sup>36</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

More than heaters

# Stand alone type

PRODUCT: FIRE SNAIL 12 kW

#### Specification

1. Source: Turbo Blowers

Type: CX-75

Frequency: 50/60 Hz

Power: 0.75 Kw

Voltage: 220 V (380V available)

Current: 7.5/3 A

Pressure(max): 190/270 mm H2O

Air Flow(max): 16/18 m^3/min

Out: 4"

Noise Level: 64/80 dB

Weight: 28+ Kg

Optional hot air recycle

2. Controller panel and heating unit are separately

4. Turbo blower "ON", then heater "ON"

5. Temperature control and over heated protection

6. Temperature control: button type setting (0~599°C); Over heated control: dial type setting (0~600°C)

7. Dimension: approx. L 1273 X W 379 X H 617 mm (included turbo blower)



More than heaters

# Stand alone type

PRODUCT: FIRE SNAIL 22.5 kW

## Specification

1. Source: Turbo Blowers

Type: CX-75

Frequency: 50/60 Hz

Power: 0.75 kW

Voltage: 220 V (380V available)

Current: 7.5/3 A

Pressure(max): 190/270 mm H2O

Air Flow(max): 16/18 m<sup>3</sup>/min

Out: 4"

Noise Level: 64/80 dB

Weight: 28 Kg

2. Heating Elements: 13.5 kW + 9 kW

3. Current: 65 A (heaters & blower)

4. Controller panel and heating unit are separately

5. Turbo blower "ON", then heater "ON"

6. Temperature control and over heated protection

7. Temperature control: button type setting  $(0\sim599^{\circ}\text{C})$ ; Over heated control: dial type setting  $(0\sim600^{\circ}\text{C})$ 

8. Dimension: L 1500 X W 550 X H 380 mm (included turbo blower)



More than heaters

正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

at tome

CE 1971
., LTD.

Man heaters

# **Duct type**

#### **Hot Box**

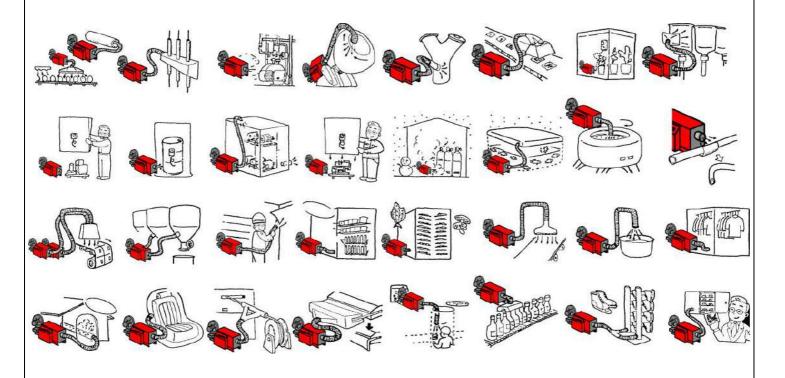
Power: Standard model 380V 3Φ (other voltage upon request!)

Kilowatt: STD. 10kW, 15kW, 20kW and 25kW (other kW upon request!)

Dimension: W310 X H250 X L410 mm Outer shell finished: SUS304, BA



#### **ILLUSTRATED APPLICATIONS**



#### **CONNECTING LEAD WIRE**

than heaters High-temperature wire is recommended for connections to heater terminals and for runs in heated zone. We do carry variety of high-temperature heater hook up wire. Please do not use nickel-plated copper or tin-plated copper ring terminal for the connection due to the oxidization of copper. Copper will oxidize and loosen connection. For any heater connection, use of 100% nickel ring terminals are most recommended. Please contact CT HEATERS representative for more information!

#### **HIGH TEMPERATURE WIRES**

Temperature Rating (℃)	Volt (V)	Stranded	Wire mm <sup>2</sup>	A.W.G
		19/0.233	0.75	18
250	300	26/0.254	1.30	16
250	300	41/0.254	2.00	14
		65/0.254	3.30	12
		20/0.18	0.50	20
		30/0.18	0.75	18
300	300	50/0.18	1.25	16
300	300	37/0.26	2.00	14
		45/0.32	3.50	12
		35/0.45	5.50	10
		7/0.203	0.20	24
		7/0.254	0.32	22
		10/0.254	0.50	20
450	300	16/0.254	0.75	18
		41/0.254	2.00	14
		65/0.254	3.30	12
		105/0.254	5.20	10
		20/0.18	0.50	20
		30/0.18	0.75	18
600	300	50/0.18	1.25	16
000	300	37/0.26	2.00	14
		45/0.32	3.50	12
		35/0.45	5.50	10

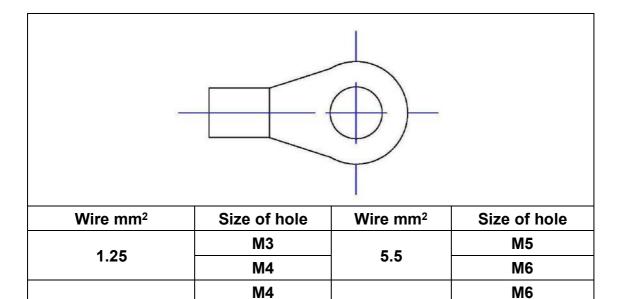
All of high temperature wires above are nickel stranded and double glass fiber insulated sleeves

<sup>4()</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

than heaters ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

# **ULTRA-HIGH-TEMPERATURE RING TERMINALS** (650°C temperature rating, 100% Nickel)

2



For other size of ultra-high-temperature ring terminals or different temperature rating ring terminals, please contact CT HEATERS representative for more information!

**M5** 

8

**M8** 

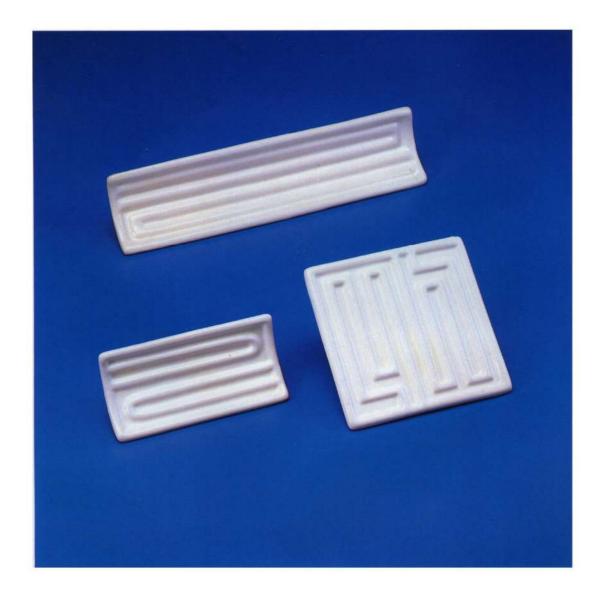
○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

**RADIANT HEATERS** 

### **INFRARED CERAMIC HEATERS**

**HEATING ELEMENT IN SEALED TYPE** 

HIGH EFFICIENCY + LONG SERVICE LIFE=ECONOMY



NCE 1971

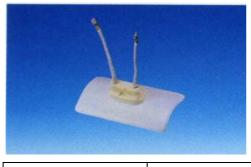
, LTD.

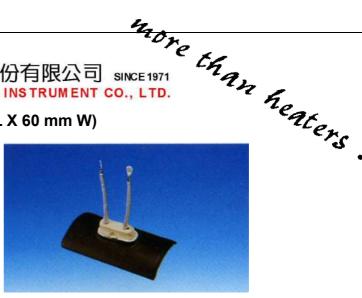
Realers

<sup>42</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

# Half Arc Element (Type MH 120 mm L X 60 mm W)





Model No.	Wattage	Voltage	Availability
MHB125/MHW125	125	220V/240V	Made to order
MHB150/MHW150	150	220V/240V	Stock
MHB200/MHW200	200	220V/240V	Made to order
MHB250/MHW250	250	220V/240V	Stock
MHB325/MHW325	325	220V/240V	Stock
MHB375/MHW375	400	220V/240V	Made to order
MHB500/MHW500	500	220V/240V	Stock

# Full Arc Elements (Type MF 240 mm L X 60 mm W)

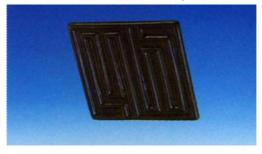




Model No.	Wattage	Voltage	Availability
MFB150/MFW150	150	220V/240V	Made to order
MFB250/MFW250	250	220V/240V	Made to order
MFB300/MFW300	300	220V/240V	Made to order
MFB325/MFW325	325	220V/240V	Made to order
MFB400/MFW400	400	220V/240V	Stock
MFB500/MFW500	500	220V/240V	Stock
MFB650/MFW650	650	220V/240V	Stock
MFB750/MFW750	750	220V/240V	Made to order
MFB1000/MFW1000	1000	220V/240V	Stock

Plane and Square Elements (Type MP 120 mm L X 120 mm W)

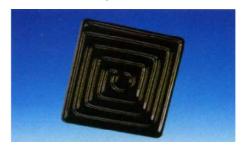




Model No.	Wattage	Voltage	Availability
MPB250/MPW250	250	220V/240V	Made to order
MPB400/MPW400	400	220V/240V	Made to order
MPB650/MPW650	650	220V/240V	Made to order
MPB800/MPW800	800	220V/240V	Made to order

# Square Elements (Type MS 120 mm L X 120 mm W)





Model No.	Wattage	Voltage	Availability
MSB250/MSW250	250	220V/240V	Stock
MSB400/MSW400	400	220V/240V	Stock
MSB650/MSW650	650	220V/240V	Stock
MSB800/MSW800	800	220V/240V	Stock
MSB1000/MSW1000	1000	220V/240V	Made to order

- ◆ B=Black Color, W=White Color
- ◆ 380V are available for all types
- ◆ Accuracy: Length ±2%, Wattage ±5%
- ◆ "Made to order"= minimum 30 pieces per kind per order

MEE 1971
., LTD.

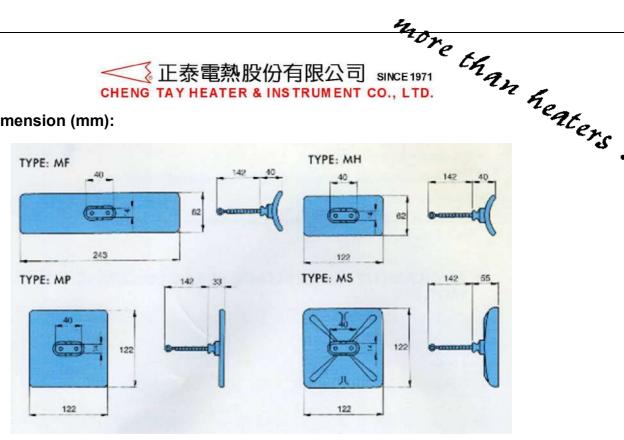
O mm W)

Mealers

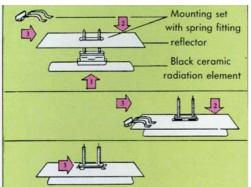
<sup>44</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

# ②正泰電熱股份有限公司 since 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

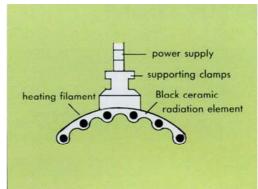
# Dimension (mm):



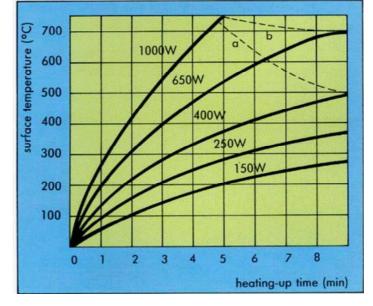
#### **Structure Cross**



**Section of Heater** 



**Stable Surface Temperature** 



#### **FEATURES**

- It is durable for high temperature
- It has long wavelength and equal strong intensity of radial thermal energy
- Resistant to oxidation and corrosion
- Temperature raised rapidly, to emit heating element energy on the front and to insulate heat on the back

#### **AVAILABILITY AND WATTAGE OF SEALED CERAMIC IR EMITTERS**

Wattage	150	250	400	500	650	750	1000	Type MF
		125	200	250	325		500	Туре МН
		250	400	500	650	750	1000	Type MF w/ TC
		125	200	250	325		500	Type MH w/ TC
Mean Surface	310	418	515	560	630	750	755	Applicable to both
Temp. (°C)								
Max. Permitted Temperature	800°ℂ for all types of emitters							MF and MH Type
kW/m³		Load	lings of up	to 60kW/1	n <sup>°</sup> are pos	sible		
Emission Peak	5.00	4.20	3.70	3.40	3.20	3.10	2.90	
Wavelength From	2.70	2.20	2.00	1.90	1.75	1.70	1.60	
110111								
In Microns Tp	11.00	9.00	7.80	7.40	6.80	6.60	6.20	

			4		
CHENG TAY HEATER & APPLICATIONS	战份有限 <mark>₹ INS TRU</mark>	公司 su MENT CO	10 re NCE 1971 ., LTD.	than	heaters
	150W	250W	400W	650W	1000W
Pre-heating of foil for vacuum forming					
Manufacture of bubble sealed packs					
Setting of PVC paste on fabrics					
Pre-heating of GFK parts during					
Heating of paper pulp prior to pressure					
Quick drying of lacquered paper					
Quick drying of gummed and sized paper					
Activating of twp part adhesives					
Drying of plastic and latex coatings					
Drying of washed, dyed and finished textiles					
Fixing of nylon and perlon thread					
Pre-heating and drying of glued wooden					
Drying of skins and sprayed leather					
Heating and drying of adhesives in shoe					
Drying of glazed tiles					
Drying and setting of protective coatings in					
Drying and setting of lacquered sheet metals					
And	much m	ore!!			_

Quartz

than heaters CT HEATERS quartz tube radiant heaters provide medium wave infrared energy and fast heat up and cool down. The majority of the energy is transmitted through the translucent quartz tube without being absorbed.

Outer diameter of translucent quartz tubes are Φ14, Φ16, and Φ20 mm. Maximum length is 3000 mm



Example of translucent quartz tube radiant heater with reflector

#### **Twin Tubing Quartz**

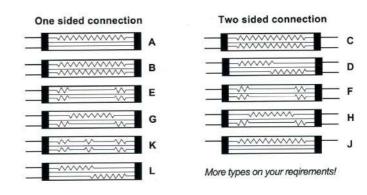
A reliable sign of competence and quality in infrared heating (medium wave): the gold-plated quartz twin tube is the basis of all our twin tube infrared heaters and is the starting point for new solutions in heating processes. CT HEATERS Gold-Plated infrared heaters are made with high-quality quartz tubes and gold reflectors for higher efficiency.

Outer dimension of gold-plated twin tubing quartzes are: 23X11 mm with maximum length 2000 mm 33X14 mm with maximum length 3000 mm



Example of gold-plated quartz twin tube infrared heater

Twin tubing quartz heater outlet configuration



<sup>48</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

## **Black Body**

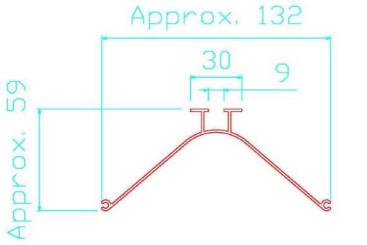
hore than heaters CT HEATERS black body tubes are made by special formula of high emissivity ceramic mixed. Thus, black body radiant heaters provide long wave infrared energy and fast heat up and fast response to control.

Outer diameter of black body tubes are  $\Phi$ 14,  $\Phi$ 17, and  $\Phi$ 20 mm. Maximum length is 2000 mm

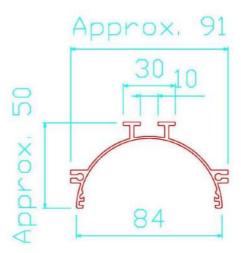


Example of black body tube radiant heater with reflector

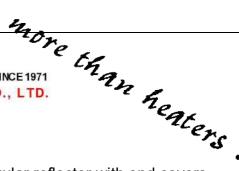
#### **Standard Aluminum Reflectors:**

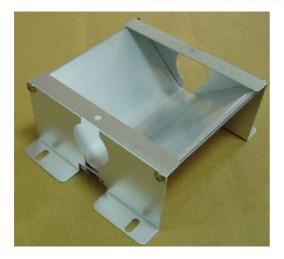


Extruded & Anodized Aluminum Triangular Reflector



Extruded & Anodized Aluminum Semicircle Reflector





Example of Triangular reflector with end covers.

Custom made reflector and end cover available.

Please consult your CT HEATERS

representative for more information.

#### **APPLICATIONS**

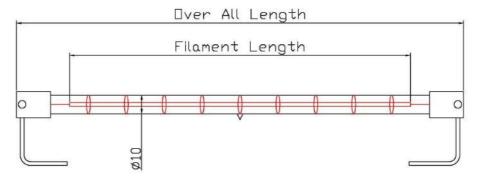
- Electrostatic copy equipment
- Vulcanizing and curing rubber
- Shrink packaging
- Sterilizing
- Fusing processes
- Heat treating
- Curing process coatings on circuit boards

- Sealing
- Drying processes: sand core casting, photos, coatings, photos and textiles
- Laminating
- Thermoforming
- Food warming
- Epoxy curing
- And much more!

## Halogen type



#### SHORT WAVE QUARTZ INFRARED HEATING ELEMENT



#### Features:

- Halogen type, which avoids blackening of tube and consequently infrared depreciation during life time
- Ideal high-power heat source for a wide range of industrial heating applications
- Economic heat source, 90% of energy is transmitted as infrared heat
- Short wave infrared radiates
- Clean, safe, green heat source
- Compact infrared heat source
- Fast response within 3 seconds to reach 100% power output after be electrified and reduce the temperature fast



#### SHORT WAVE INFRARED HEAT LAMP

Voltago	Wattaga	Over Lamp	Filament	Diameter (mm)*
Voltage	Wattage	Length (mm)	Length (mm)	Diameter (mm)
120	850	198	119	10
120	1150	355	280	10
240	500	227	159	10
240	850	198	113	10
240	1000	355	280	10
240	1000	531	440	10
240	1100	531	440	10
240	1500	355	280	10
240	1500	787	700	10
240	1750	787	700	10
240	2000	355	280	10
240	3000	787	700	10

Different voltage and wattage available upon request

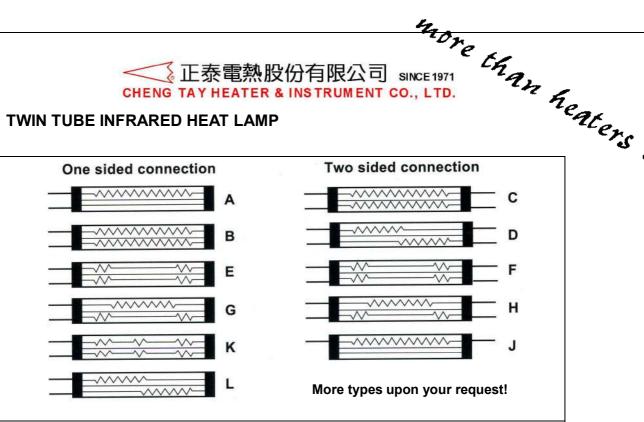
Gold reflector infrared lamp available upon request

\*Other diameter available upon request

#### **Applications**

Plastics Thermoforming, blowing of plastic bottles, softening and melting of plastics, paint drying in tunnels and body shops, paper drying in paper mills, powder coating, drying of lacquers and printing inks, heat sterilization, PV, FPD, semiconductors

TWIN TUBE INFRARED HEAT LAMP



#### **Twin Tube**

The unique twin tube design offers high radiation power and very good mechanical stability. It is allowing emitters of lengths up to 3.5 meters. Emitters are available in **short wave**, medium wave, or long wave versions. CT HEATERS gives you the possibility to select the optimum wavelength for the material to be heated. Dimensions and filaments are matched up requirements.

#### **Gold Reflector**

CT HEATERS twin tube infrared heat lamp is made by virtue of a gold reflector which can emit heat directly to the product. A gold coating on the infrared emitters reflects the infrared radiation. Consequently the infrared radiation impinging on the product is virtually double.

#### Features:

- Infrared heaters can be matched up to material characteristics. It is allowing higher process speeds and less energy consumption
- Directed heat only where needed
- Infrared ovens need less space
- No contact or medium needed
- Short response times of infrared heaters for switch on/off

#### **Applications:**

Plastics Thermoforming, blowing of plastic bottles, softening and melting of plastics, paint drying in tunnels and body shops, paper drying in paper mills, powder coating, drying of lacquers and printing inks, heat sterilization, PV, FPD, semiconductors

#### MEDIUM WAVE TWIN TUBE LAMP

正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD. MEDIUM WAVE TWIN TUBE LAMP					
Wattage (W)	Voltage (V)	Heated length	Total length	Emitter	Diameter
wattage (w)	voitage (v)	(mm)	(mm)	type	(mm)*
500	230	300	400	В	23x11
1000	230	500	600	В	23x11
2000	230	800	900	В	23x11
2500	230	1000	1100	В	23x11
2500	230	1200	1300	С	23x11
3250	230	1300	1420	В	23x11
3750	230	1500	1600	В	23x11
4100	400	1700	1800	В	23x11
4500	400	1800	1920	В	23x11
5750	400	2300	2400	В	23x11
6250	400	2500	2600	В	23x11

Different voltage and wattage available upon request

Gold reflector infrared lamp available upon request

\*Other diameter available upon request

#### SHORT WAVE TWIN TUBE LAMP

Mottogo (M/)	Voltage (V)	Heated length	Total length	Emitter	Diameter
Wattage (W)	Voltage (V)	(mm)	(mm)	type	(mm)*
600	115	80	145	В	23x11
1200	230	340	405	В	23x11
1500	230	200	300	В	23x11
3000	230	500	650	С	23x11
3000	400	500	600	В	23x11
3000	400	500	600	В	23x11
3000	400	1000	1100	Α	23x11
4200	230	700	850	С	23x11
6000	400	1000	1150	С	23x11
7000	400	1300	1450	С	23x11

Different voltage and wattage available upon request

Gold reflector infrared lamp available upon request

\*Other diameter available upon request

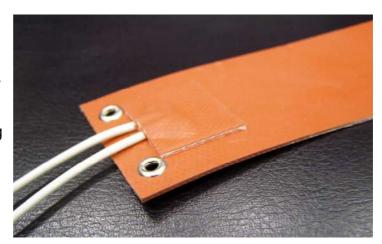
<sup>54</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

#### **FLEXIBLE HEATERS**

CT HEATERS offers both wire-wound and etched foil resistance elements.

#### Silicone rubber heater

Fiberglass reinforced silicone rubber gives your heater dimensional stability without sacrificing flexibility.



#### Wire-wound element

Maximum area size: 600X600 mm

Maximum wattage for wire-wound resistance element: up to 1w/cm<sup>2</sup>

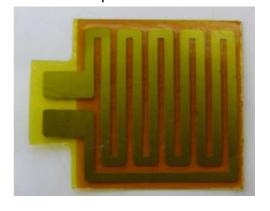
#### **Etched foil element**

Maximum area size: 290X900 mm

Maximum wattage for etched foil resistance element: up to 6w/cm<sup>2</sup>

## Kapton<sup>®</sup>

A thin, lightweight transparent material from du Pont, Kapton® is designed for extremely precise heating requirement ranging from -195° to 200°C. It's ideal for applications requiring low out gassing in a vacuum, or resistance to radiation, fungus and chemicals



#### **Etched foil element**

Maximum area size: 240X300 mm

Maximum wattage for etched foil resistance element: up to 30w/cm<sup>2</sup>

#### **Applications:**

Photo processing equipment, curing of plastic laminates, computer peripheral, medical equipment, freeze protection for aircraft instrumentation, ultra-sonic cleaning tanks, wet processing, battery heating, satellite and communication equipment, and much more!

# 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

#### **Drum Heaters**

For standard drum sizes:

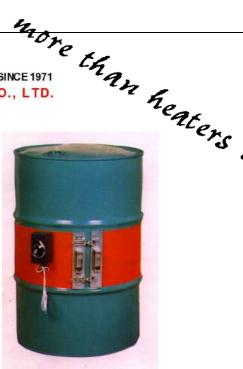
- 5 gal. (20 L),
- 30 gal. (115L),
- 55 gal. (210L)

Other diameter available upon request!

#### **APPLICATIONS**

- Freeze protection
- Viscosity





#### **PIPE HEATING**











For this section, please consult to your CT **HEATERS** representative for more detail!



56 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

NCE 1971
., LTD.

Reaters





#### **THERMOCOUPLES**

#### MOST COMMON THERMOCOUPLE TYPES

ANSI	CONDUCTOR CHARACTERISTICS		TEMPERATURE RANGE		CONDUCTOR CHARACTERISTICS		IEC
CODE	POSITIVE +	NEGATIVE -	$^{\circ}\! C$	°F	POSITIVE +	NEGATIVE -	CODE
	IRON	CONSTANTAN			IRON	CONSTANTAN	
J	MAGNETIC	NON-MAGNETIC	0 TO 760	32 TO 1400	MAGNETIC	NON-MAGNETIC	J
	WHITE	RED			BLACK	WHITE	
	CHROMEL <sup>®</sup>	ALUMEL <sup>®</sup>			CHROMEL <sup>®</sup>	ALUMEL <sup>®</sup>	
K	NON-MAGNETIC	MAGNETIC	0 TO 1260	32 TO 2300	NON-MAGNETIC	MAGNETIC	K
	YELLOW	RED			GREEN	WHITE	
N	NICROSIL	NISIL	0 TO 1260	32 TO 2300	NICROSIL	NISIL	N
IN	ORANGE	RED	0 TO 1260	32 10 2300	PINK	WHITE	IN

ALUMEL® and CHROMEL® are registered tr`ademarks of the Hoskins Manufacturing Company

THERMOCOUPLE TYPE	COMMENTS ENVIRONMENT BARE WIRE		
	Reducing, vacuum, inert. Limited use in oxidizing at high		
J	temperatures. Not recommended for low temperatures.		
	Clean oxidizing and inert. Limited use vacuum or reducing. Wide		
K	temperature range, most popular calibration. Not recommended		
	where sulfur is present.		
	Alternative to K-type. More stable at high temperatures. It		
N	provides better resistance to oxidation at high temperatures and		
	longer life in applications where sulfur is present.		

# CT HEATERS offers full range of thermocouples and RTD on the market

ANSI code	J	К	Т	Е	N	R	S	U	В
IEC code	J	К	Т	Е	N	R	S	U	В

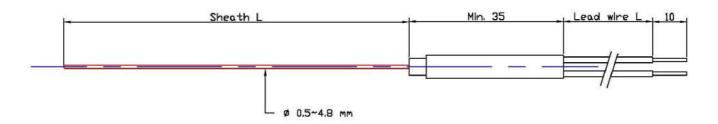


#### **JUNCTION STYLES**

		An <b>exposed junction</b> is recommended for the				
	Exposed	measurement of static or flowing non-corrosive gas				
	junction	temperatures where fast response time is required				
		A grounded junction is recommended for the				
	Grounded Junction	measurement of static or flowing corrosive gas and				
Zunnunnung		liquid temperatures and for high-pressure				
		applications. The junction of a grounded				
January San		thermocouple is welded to the protective sheath				
		giving faster response than the ungrounded junction				
		type.				
		An ungrounded junction is recommended for				
punnumum.	Ungrounded Junction	measurements in corrosive environments it is				
		desirable to have the thermocouple electronically				
Z	<b>J</b> = 11 = 11 = 11	isolated from and shielded by the sheath. The				
		welded wire thermocouple is physically insulated				
		from the thermocouple sheath by MgO.				

#### MINERAL INSULATED SHEATH TYPE

**Basic Sheath Thermocouple** (Grounded or Ungrounded Junction)

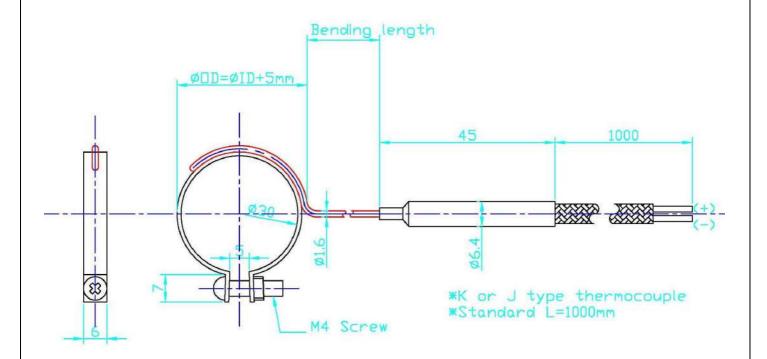


We do also carry spade lugs, standard/miniature size connectors, ceramic ultra high temperature standard/miniature connectors and more for the same thermo element for almost every type of thermocouple. Please contact CT HEATERS representative for more information!

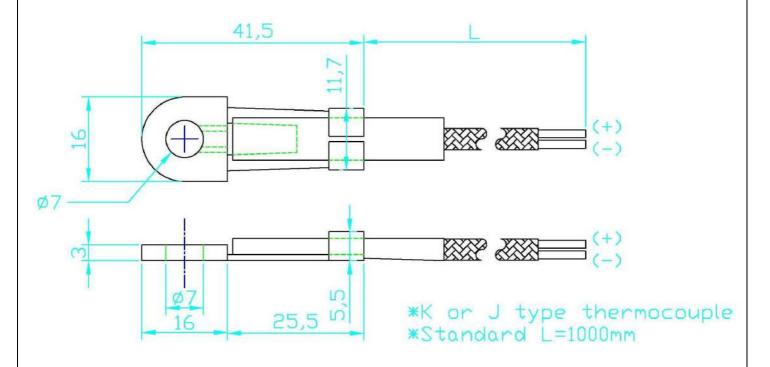
There are many different types and bending shapes of thermocouples for PV, FPD and Semiconductor system. Please e-mail us at <a href="mailto:ct.heaters@msa.hinet.net">ct.heaters@msa.hinet.net</a> for more information!

Clamp Type Sheath Thermocouple (Grounded or Ungrounded Junction)

More than heaters



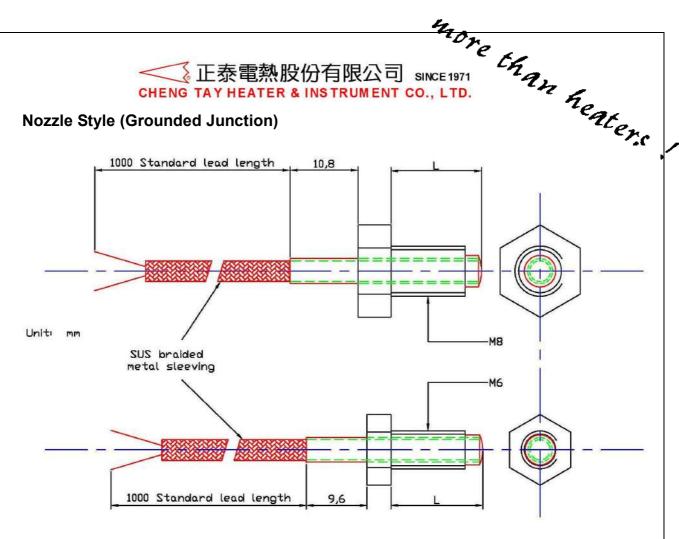
# THERMOCOUPLE FOR MAINIFOLD Ring Terminal Style (Grounded & Exposed Junction)



<sup>60</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

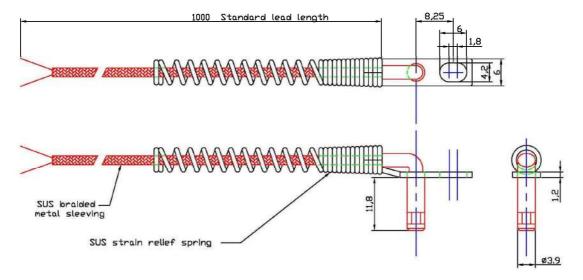
**Nozzle Style (Grounded Junction)** 



# **SST Plate type (Grounded Junction)**

Suggestion for installation:

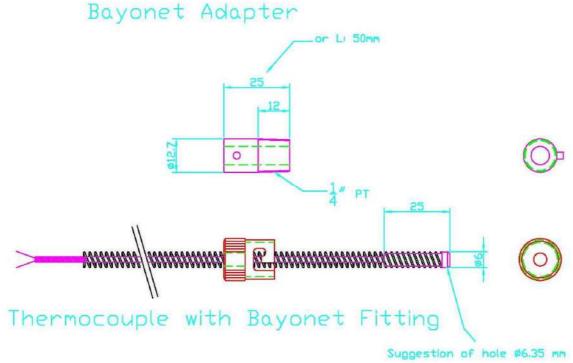
\*Drilling a Ø4.1 X 11.5 mm deep hole \* Offset 8.25 mm, then drilling a hole for M4X10





**Spring Variable Adjustable Thermocouple Style (Grounded Junction)** 

More than heaters



CT HEATERS also carries other spring variable adjustable components to choose from. Please consult with your CT HEATERS representative for more detail!



There are many different types and shapes of thermocouples for many applications. Please write us an e-mail to <a href="mailto:ct.heaters@msa.hinet.net">ct.heaters@msa.hinet.net</a> for more information!

<sup>62</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

**Parts for Thermocouple** 

CT HEATERS also carries fitting components for sheath thermocouple to choose from.



CT HEATERS has many different connectors, miniature connectors and ceramic connectors and miniature ceramic connectors for different types of thermocouple for easy and quick connecting in no time. Please consult with your **CT HEATERS** representative for more detail!



# ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

**Connection Heads** 

hore than heaters The connection heads are designed for mating to a conduit, allowing permanent installation. A variety of head styles are available, including aluminum and Bakelite.





64 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

②正泰電熱股份有限公司 SINCE 1971

CHENG TAY HEATER & INSTRUMENT CO., LTD.



#### **Terminal Plates for Connection Head**



# ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.



**TC WAFER** 

More than heaters

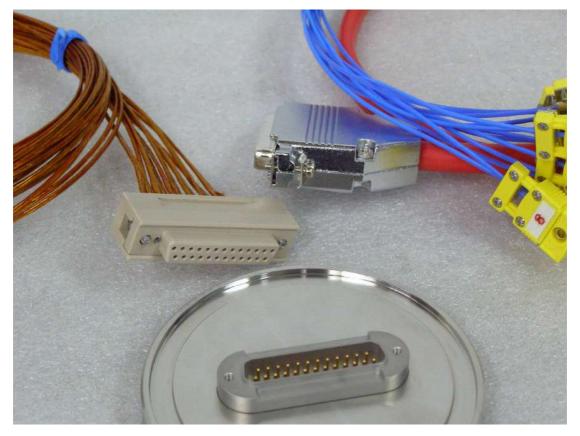


You supplied at least 2 substrates (depends on the material of substrate) and we do the rest. The maximum 18 measurement points (K-type) on each substrate. The maximum total thermocouple wires length of each is 3000 mm (included feed-thru, the portion in the vacuum and the portion in ATM). Our wire protection sleeve (high grade of glass fiber), the portion in the vacuum, can withstand continuously at 600°C (for higher temperature available). The material of feed-thru is DuPont™ Kapton® polyimide films, and the temperature can withstand up to 300°C. The portion of wire protection sleeve is PTFE tubing in ATM, and finish up with miniature male connector. Paperless temperature recorder is available upon request!

正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

Special made thermocouple for PV, LED, Semiconductor and FPD industries

More than heaters



#### Vacuum side:

25 pins peek female D-sub with Kapton® insulation 9 pairs of K-type thermocouples ISO100 flange welded male D-sub feedthrough for vacuum application

#### ATM side:

25 pins cast-iron female D-sub with PFA insulation 9 pairs of K-type thermocouples and miniature male plugs

Please contact Kevin Huang

TEL: +886-3-452-1328 ext 119

FAX: +886-3-452-9539

Cell: +886-988-134-016

E-mail: ct.heaters@msa.hinet.net

Please contact CT HEATERS representative for more information!

# More than heaters

# VR18 Paperless Recorder



# **Paperless Recorder Optional Box**





**FRONT** REAR

- Picture above is for K-type sensor male plug
- Shell SUS304, DIM: W200XH300XD267 mm (excluded handle and rubber footing).
- Standard Paperless recorder comes 6 measurement points, maximum up to 18 measurement points (each module has 3 measurement points). Pricing may varies depending on the number of module
- Real time viewer available via Ethernet connection with your laptop or desk top.

<sup>7()</sup> We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

**TERMS AND CONDITIONS** 

- 1. CT HEATERS warrants its Products against defects in material and workmanship for three months from the date of delivery. Many of Heaters are hygroscopic in nature due to MgO contents. If kept unused for longer period, there is moisture deposition on the terminals. Therefore CT HEATERS recommend you to de-moisture the heaters prior to installation by heating them at 90~120°C in an oven for at least 2 hours or use controllers with soft start function. This will help evaporate any moisture present inside. CT HEATERS dose not warrant any PRODUCT against damage from corrosion, contamination, misapplication, improper specification or wear and tear and operational conditions beyond CT HEATERS' control. In no event shall CT HEATERS be liable for special, indirect, incidental or consequential damages. CT HEATERS shall not be liable for, and buyer and any other person or entity to whom Products are transferred during the period of this warranty assumes responsibility for, all personal injury and property damage resulting from or related to the handling, possession or use of Products and Products manufactured and sold by CT HEATERS hereunder.
- 2. Deliveries may be suspended by either party in the event of: Act of God, war, riot, fire, explosion, accident, flood, sabotage; lack of adequate fuel, power, raw materials, labor, containers or transportation facilities; compliance with Governmental Requirements; breakage or failure of machinery or apparatus; national defense requirements or any other event, whether or not of the class or kind enumerated herein, beyond the reasonable control of such party; or in the event of labor trouble, strike, lockout or injunction which event makes impracticable the manufacture, transportation, sale, purchase, acceptance, use or resale of Products or a material upon which the manufacture of Products is dependent.
- 3. If Buyer orders and/or CT HEATERS delivers a Product designated as a "Prototype", no guarantees, warranties or representations as to fitness for a particular purpose or merchantability are made with respect to such Prototype. Buyer shall have the duty and sole responsibility to test a Prototype prior to acceptance and/or incorporation into end-use applications. Further, a production Product based on a Prototype design may differ in assembly methods and materials from the Prototype. Buyer, therefore, shall have the duty and sole responsibility for testing and acceptance of production Products which are based on Prototype designs.

hore than heaters ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

**MEMO** 

 $72\,$  We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

than heaters ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

**MEMO** 

We manufacture products according to drawings which serve as contractual documents. We are not 73 responsible for damage resulting from inappropriate installation or use of our product.

wore than heaters ○ 正泰電熱股份有限公司 SINCE 1971 CHENG TAY HEATER & INSTRUMENT CO., LTD.

**MEMO** 

74 We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.

#### **CONTACT INFORMATION**

#### **FACTORY**

16 Tung Yuan 2<sup>nd</sup> Road, Chung Li Industrial District, Chungli City 320, Taoyuan County, Taiwan

TEL: +886-3-452-1328 FAX: +886-3-452-9539

E-mail: <a href="mailto:ct.heaters@msa.hinet.net">ct.heaters@msa.hinet.net</a>

WEB: <u>www.ctheaters.com</u>

#### **ADMINISTRATIVE OFFICE**

221 Chung Ching North Road, Section 3, Taipei 103, Taiwan

TEL: +886-2-2594-0385 FAX: +886-2-2596-8109 BUSINESS TAX #: 07105140

#### **PLEASE NOTE:**

No warranty provided on consumable parts (including the heater elements, thermocouples, etc.), therefore, please adhere to above conditions. CT HEATERS dose not warrant any PRODUCT against damage from corrosion, contamination, misapplication, improper specification, wear and tear, or operational conditions beyond CT HEATERS' control.

This file is copyright of **CHENG TAY HEATER & INSTRUMENT CO., LTD, TAIWAN. ALL RIGHTS RESERVED.** 

CT HEATERS or CHENG TAY HEATER & INSTRUMENT CO., LTD. reserves the right to bring any modifications to our products. We manufacture products according to drawings which serve as contractual documents. We are not responsible for damage resulting from inappropriate installation or use of our product.











